

## ASADA - Die Heads

# Asada

### Manual Opening

SDH20114	BSPT & NPT 1/4" - 3/8"
SDH63090	BSPT & NPT 1/2" - 2"
SDH20127	BSPT & NPT 2" - 3"

### Auto Opening

SDHBE001	BSPT & NPT 1/2" - 2"
SDH52200	BSPT & NPT 2.1/2" - 3"
SDH64200	BSPT & NPT 2.1/2" - 4"

### Parrallel (for long threads)

SDH20147	BSPS 1/2" - 1.1/4"
SDH20157	BSPS 1.1/2" - 3"
SDH05110	BSPS 3.1/2" - 4"

### Metric Conduit

SDH20157	Metric Conduit 40 - 63 mm
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### Bolt Threads

SDH20158	M10 - M24 Bolt Threads (for Pipe Machines)
SDH10118	M8 - M24 Bolt Threads for Bolt Machines
SDH10126	M8 - M24 L.H. Bolt Thrads for Bolt Machines

## ASADA - Dies

### Pipe Dies - BSPT

To suit Manual Opening Dieheads

SD89046	BSPT Alloy 1/4in - 3/8in
SD89211	BSPT Alloy 1/2in - 3/4in
SD89227	BSPT Alloy 1in - 2in
SD89049	BSPT Alloy 1*1/2in - 2in
SD89051	BSPT Alloy 2in - 3in
SD89052	BSPT Alloy 3*1/2in - 4in
SD89053	BSPT HSS 1/4in - 3/8in
SD89203	BSPT HSS 1/2" - 3/4"
SD89248	BSPT HSS 1" - 2"
SD89056	BSPT HSS 1.1/2" - 2"
SD89142	BSPT HSS 2" - 3"
SD89184	BSPT HSS 3.1/2" - 4"

To suit Auto Opening Dieheads

SD89211	BSPT Alloy 1/2" - 3/4"
SD89227	BSPT Alloy 1" - 2"
SD89228	BSPT Alloy 2.1/2" - 3"
SD59803	BSPT Alloy 2.1/2" - 4"
SD89229	BSPT Alloy 3.1/2" - 4"
SD89244	BSPT Alloy 5 - 6"
SD89203	BSPT Alloy HSS 1/2" - 3/4"
SD89248	BSPT Alloy HSS 1" - 2"
SD89249	BSPT Alloy HSS 2.1/2" - 3"
SD59966	BSPT Alloy HSS 2.1/2" - 4"

### Pipe Dies - NPT

To suit Manual Opening Dieheads

SD89100	NPT Alloy 1/4" - 3/8"
SD89101	NPT Alloy 1/2" - 3/4"
SD89102	NPT Alloy 1" - 2"
SD89103	NPT Alloy 1.1/2" - 2"
SD89104	NPT Alloy 2.1/2" - 3"
SD89105	NPT Alloy 3.1/2" - 4"
SD89157	NPT HSS 1/2" - 3/4"
SD89158	NPT HSS 1" - 2"
SD89159	NPT HSS 1.1/2" - 2"
SD89171	NPT HSS 2.1/2" - 3"
SD89172	NPT HSS 2.1/2" - 4"

To Suit Auto Opening Diehead

SD89101	NPT-AT Alloy 1/2" - 3/4"
SD89102	NPT-AT Alloy 1" - 2"
SD89245	NPT-AT Alloy 2.1/2" - 3"
SD59912	NPT-AT Alloy 2.1/2" - 4"
SD89246	NPT-AT Alloy 3.1/2" - 4"
SD89247	NPT-AT Alloy 5" - 6"
SD89157	NPT-AT HSS 1/2" - 3/4"
SD89158	NPT-AT HSS 1" - 2"
SD89282	NPT-AT HSS 2.1/2" - 3"

Bolt Dies - UNC

SD89137	UNC Alloy (BTM1 only) 5/16"
SD89015	UNC Alloy 3/8"
SD89138	UNC Alloy 7/16"
SD89016	UNC Alloy 1/2"
SD89139	UNC Alloy 9/16"
SD89017	UNC Alloy 5/8"
SD89018	UNC Alloy 3/4"
SD89019	UNC Alloy 7/8"
SD89020	UNC Alloy 1"

Bolt Dies - UNF

SD89038	UNF Alloy 3/8"
SD89039	UNF Alloy 7/16"
SD89040	UNF Alloy 1/2"
SD89041	UNF Alloy 9/16"
SD89042	UNF Alloy 5/8"
SD89043	UNF Alloy 3/4"
SD89044	UNF Alloy 7/8"
SD89045	UNF Alloy 1"

### Bolt Dies - Metric (Left Hand)

(Suit Model BTM1 & BTM25 Pro only)

SD89164	L.H. Metric Alloy 8 mm
SD89165	L.H. Metric Alloy 10 mm
SD89166	L.H. Metric Alloy 12 mm
SD89167	L.H. Metric Alloy 14 - 16 mm
SD89168	L.H. Metric Alloy 18 - 22 mm
SD89169	L.H. Metric Alloy 24 mm
SD18556	L.H. Metric HSS 8 mm
SD18541	L.H. Metric HSS 10 mm
SD18542	L.H. Metric HSS 12 mm
SD18543	L.H. Metric HSS 14 - 16 mm
SD18544	L.H. Metric HSS 18 - 22 mm
SD18555	L.H. Metric HSS 24 mm

### Pipe Dies - Parrallel Threads

SD89024	BSPS Alloy 1/2" - 3/4"
SD89025	BSPS Alloy 1" - 1.1/4"
SD89026	BSPS Alloy 1.1/2" - 2"
SD89027	BSPS Alloy 2.1/2" - 3"
SD89071	BSPS Alloy 3.1/2" - 4"

### Pipe Dies - Metric Conduit

To suit Manual Opening Dieheads

SD89110	Metric Conduit Alloy 16 - 20 mm
SD89111	Metric Conduit Alloy 25 - 32 mm
SD89209	Metric Conduit Alloy 40 - 63 mm

### Bolt Dies - Metric

SD89001	Metric Alloy (BTM1 only) 8 mm
SD89002	Metric Alloy 10 mm
SD89003	Metric Alloy 12 mm
SD89140	Metric Alloy 14 - 16 mm
SD89141	Metric Alloy 18 - 22 mm
SD89009	Metric Alloy 24 mm
SD89192	Metric Alloy (Pipe m/c only) 27 mm
SD89193	Metric Alloy (Pipe m/c only) 30 - 33 mm
SD89194	Metric Alloy (Pipe m/c only) 36 mm
SD89234	Metric Alloy (Pipe m/c only) 42 mm
SD18522	Metric HSS (BTM1 only) 8 mm
SD18523	Metric HSS 10 mm
SD18524	Metric HSS 12 mm
SD18538	Metric HSS 14 - 16 mm
SD18539	Metric HSS 18 - 22 mm
SD18530	Metric HSS 24 mm
SD18531	Metric HSS (BTM2 only) 27 mm
SD18532	Metric HSS (BTM2 only) 30 - 33 mm
SD18534	Metric HSS (BTM2 only) 36 mm

Bolt Dies - BSW

SD89079	BSW Alloy (BTM1 only) 5/16"
SD89080	BSW Alloy 3/8"
SD89081	BSW Alloy 1/2"
SD89082	BSW Alloy 5/8"
SD89083	BSW Alloy 3/4"
SD89084	BSW Alloy 7/8"
SD89085	BSW Alloy 1"
SD89143	BSW Alloy (Pipe m/c only) 1.1/8" - 1.1/4"
SD89144	BSW Alloy (Pipe m/c only) 1.1/2"
SD18503	BSW HSS (BTM1 only) 5/16"
SD18504	BSW HSS 3/8"
SD18505	BSW HSS 1/2"
SD18506	BSW HSS 5/8"
SD18507	BSW HSS 3/4"
SD18508	BSW HSS 7/8"
SD18509	BSW HSS 1"
SD18510	BSW HSS (BTM2 only) 1.1/8" - 1.1/4"
SD18512	BSW HSS (BTM2 only) 1.1/2"

